



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-742-013
Job Sheet 169642



Part No: D412-742-013

Job Qty: 1 ea

Part Name: Skidtube Fits LH or RH High Gear, DART (Apical) Tri-Bag Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/15/17

Job Tracking No:

Due Date: 12/18/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Aeroservicios Especializados SA de CV - ASES (CASES01)

Calle Rio San Lorenzo #699 Int 102, San Pedro Garza Garcia Fuentes Del Valle, Nuevo León, 66220 Mexico
ph:52-938-382-2113 fx:52-938-384-0535.

Note: IPP Rev: A 05.10.13 New Issue KJ/JLM IPP Rev: B 06-06-08 As per DSI9336 JLM IPP Rev: C 07-05-28 As per Rev C JLM IPP rev D 07.11.01 ecn 1053P EC IPP rev E 07.11.27 ecn 1072 EC verified: DD IPP Rev: F 08-09-08 ecn 08-510 DD verified: EC IPP Rev: G 09-01-23 as per DSI9441 DD verified: EC IPP Rev: H 11.11.01 as per DSI9517 REV.B DD verified: EC IPP rev: I 12.01.12 PER IIN REV.E DD VERF: JLM IPP REV: J 17.05.10 AS PER CHG010 DD VERF: JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Start up Operation	1 Ea		12/18/17	0.00	0.00	Start Up Stores/Pkg-1		
115	Packaging	1 pcs		12/18/17	0.00	0.00	Packaging1-4		
120	QC	1 pcs		12/18/17	0.00	0.00	QC4		
125	DC	1 pcs		12/18/17	0.00	0.00	DC		
130	Packaging	1 pcs		12/18/17	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea		12/18/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile and create labels per PPP D412-742-013 CHG0010
Descriptions: 130 - Identify and pack for shipping as per PPP D412-742-013

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Start up Operation	AN3C37A	1	58	0	0
	AN3C40A	1	75	0	0
	AN3C41A	1	492	0	0
	AN3C42A	1	27	0	0
	AN3C43A	4	61	0	0
	AN3C46A	5	183	0	0
	AN4C47A	4	57	0	0
	AN4C52A	4	61	0	0
	AN4C53A	4	95	0	0
	AN4C6A	16	394	0	0
	AN4C7A	4	105	0	0
	AN6C12A	8	125	0	0
	D2571	1	17	0	0
	D2572	1	15	0	0
	D2573	1	22	0	0
	D2574	1	17	0	0
	D2747	4	142	0	0
	D2876	2	65	0	0
	D2877	2	54	0	0

5024006	D3403-1	8	68	0	0
5024008	D3403-3	8	73	0	0
5024008	D3403-5	8	73	0	0
5025070	D3405-041	1	26	0	0
5024015	D3405-043	1	12	0	0
5024019	D3407-041	1	19	0	0
5024009	D3417-3	2	40	0	0
5024013	D3456-1	1	143	0	0
5024017	D3533-1	2	89	0	0
5024019	D3672-11	8	624	0	0
5024023	D3672-3	32	972	0	0
5024024	D3672-9	8	982	0	0
5025541	D412-742-043	1	0	0	0
5024025	MS21043-3	13	1,253	0	0
5025026	MS21043-4	29	1,021	0	0
5024027	NAS1149C0332R	26	5,108	0	0
5025758	NAS1149C0432R	32	641	0	0
5024028	NAS1149C0632R	8	149	0	0

Part Specifications

Specifications could not be found.

Plex 12/15/17 12:04 PM Dart.lajeunesse.marie

DART
AEROSPACE

S027719



Skidtube Fits LH or RH High Gear, DART (Apical) Tri – Bag
Float Compatible

PART NO: D412 – 742 – 013

Revision:

Operation: Start up Operation

Change No: CHG010

Mfg Date: 12/29/17

Job No: 169642

Dart Aerospace Ltd.

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CANADA

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Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46A	8		D3403-1	BUSHING
46B	8		D3403-5	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49A	4		AN4C52A	BOLT
49B	4		AN4C53A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	8		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		AN4C7A	BOLT
56	2		D3591-1	BUSHING
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C47A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

**DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

5.2 D412-742-013 (DART TRI-BAG) Float Skidtube Installation Parts List

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*10	*AN3C6A	*BOLT
4		*4	*AN3C7A	*BOLT
5		*38	*AN960C10L	*WASHER
21		*1	*D4095-041	*WEARSHOE (REPLACES D3564-1)
22		*1	*D4095-043	*WEARSHOE (REPLACES D3564-3)
23		*1	*D4095-045	*WEARSHOE (REPLACES D3564-5)
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24		**1	**D4095-051	**WEARSHOE (REPLACES D3564-13)
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25		**1	*D4095-049	**WEARPAD (REPLACES D3537-1)
26		**1	*D4095-047	**WEARPAD (REPLACES D3537-7)
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**8	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

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